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## Thermal Dispersion & Paddle Type Flow Switch



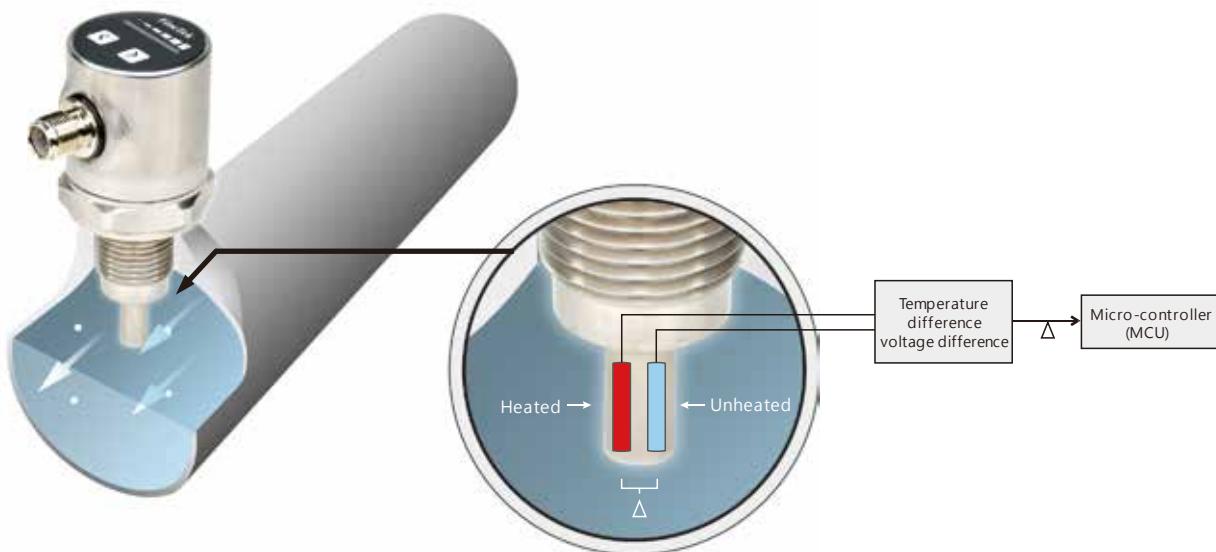
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# PRODUCT INTRODUCTION

## OPERATING PRINCIPLE

Thermal dispersion flow switches measure the velocity of a liquid inside a pipe or channel. The switch's probe contains two key components – a heating sensor and temperature sensor. The heating sensor is positioned closest to the flowing liquid and provides a consistent heat. The temperature sensor measures the temperature emitted from the heating sensor.

When liquid is flowing, there is a temperature difference between the two sensors. The temperature difference has a proportional to the flow velocity (fast flowing liquids will result in greater heat differences and vice versa). Since the device contains no moving parts, has no wear and tear and maintains a long lifespan.



## FEATURES

- High sensitivity and accuracy.
- Suitable for corrosive and hazardous conditions.
- Able to be calibrated for liquids with different densities and impurities.
- Suitable for complex locations with easy installation.
- Customized probe lengths available.

Three different output signals options.

## APPLICATION

Petrochemicals, Hydroelectric plants, Shipyard, HVAC Systems, Steel Industry Food and Beverage, Pharmaceutical, Optics and Semiconductor Industry, Cooling pipes flow control Any pipes carrying liquid where flow measurement is needed.

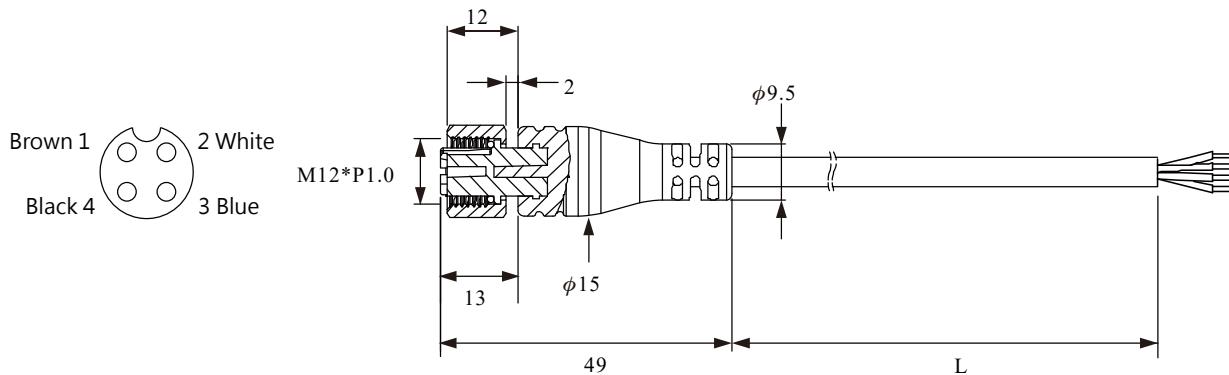
# PRODUCT SPECIFICATIONS

Dimension(s) (Unit: mm)	SPX2 Standard model	SPX2 Extension model	SPX2 High temp. model
Model	SPX2 Standard model		
Measuring range	Water: 1~150 cm/s		
Ambient temp.	-20 ~ 80°C		
Process temp.	-20 ~ 85°C		-20 ~ 120°C
Alarm output	Open Collector : NPN / PNP(<250mA) Relay : 1A/30Vdc, 0.3A/125Vac (NO or NC)		
Operating pressure	100 bar (max.)		
Led indication	Flow velocity below set point- Red LED on, Open Flow velocity equals set point- Yellow LED on, Close Flow velocity above set point- Green LED to indicate flow speed, Close		
Housing	SUS304		
Wetted part	SUS304		
Protection level	IP67		
Warm-up time	Approx.15 Sec		
Connection thread	G1/2		
Operating voltage	19 ~ 36Vdc		
Power consumption	150mA (max.at 24Vdc)		
Electric connection	M12-4Pin Connector		

Dimension(s) (Unit: mm)					
Model	SPX1 Stainless steel model	SPX1(SP170) Explosion proof model	SPX1 (SP171)Explosion-proof extension model		
Measuring range	Water: 1~150 cm/s Oil: 3~300 cm/s				
Switching point	Flow velocity $\leq$ 50cm/s @25°C,Water				
Ambient temp.	-20 ~ 80°C				
Process temp.	-20 ~ 80°C				
Alarm output	Relay: 5A/250Vac	Relay: 3A/250Vac			
Operating pressure	100 bar (max.)				
Led indication	Flow velocity below set point- Red LED on, Open Flow velocity equals set point- Yellow LED on, Close Flow velocity above set point- 4 Green LED to indicate flow speed, Close				
Housing	SUS304				
Wetted part	SUS304 / 316 / 316L				
Protection level	IP67				
Warm-up time	Approx.15 Sec				
Connection thread	G1/2, NPT1/2				
Operating voltage	19 ~ 30Vdc				
Power consumption	60 mA (max.)				
Electric connection	5-wire Relay Output Power- red Grounding- black COM- white NC- yellow NO- blue	 + -      NC C NO			
Accessory	Gasket	_____	_____		

## OPTIONAL ACCESSORIES

### M12 ELECTRICAL CABLE CONNECTOR



### STANDARD SPECIFICATIONS

Order Code	Cable length	Voltage rating	Current rating	Protection grade
PCL10100-67AA232204C2000	2m	Max. 250Vac	Max. 4A	IP67
PCL10100-67AA232204C5000	5m			
PCL10100-67AA232204CA100	10m			

# INSTALLATION

## INSTALLATION

1. Use the water-proof gasket provided
2. The distance "a" should be 4 times larger than the switches' screw diameter. (Fig. 1)
3. The pipe is bubble free for proper functioning. (Fig. 2)
4. For not-completely-filled pipes, install from the bottom. The liquid level needs to be higher than the probe height. (Fig. 3)
5. Must secure the mounting is firmly locked to avoid the danger of liquid leakage from the pipe. To ensure the optimal sensitivity and response time, it should be installed in the direction as shown in Figure 4
6. Installing a filter upstream can decrease liquid impurities which can reduce wear and tear on the switch.

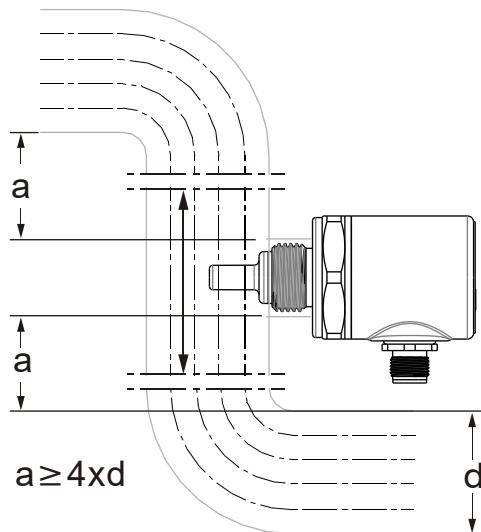


Fig. 1

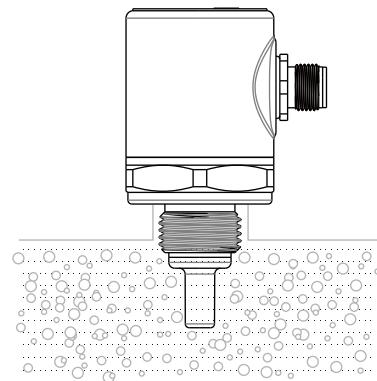


Fig. 2

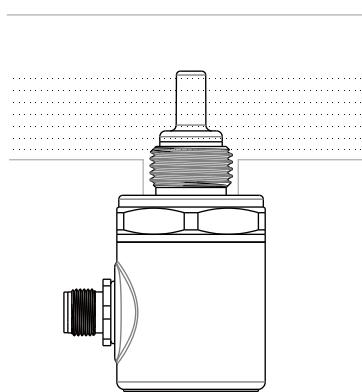


Fig. 3

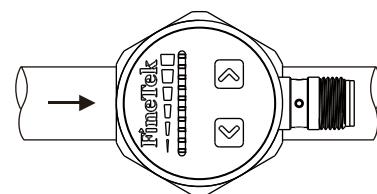


Fig. 4

## WIRING AND CONNECTIONS

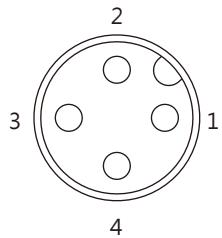


Fig. 5  
Wire terminal diagram  
(NPN, PNP and 1A relay output type)

## WIRING

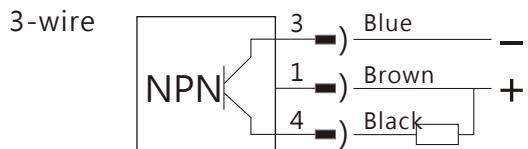


Fig. 6, SPX2 NPN output type wiring

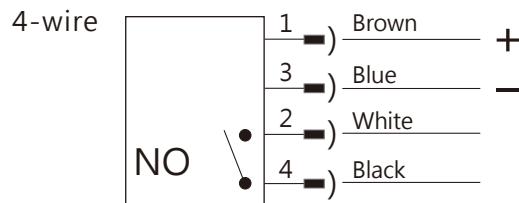


Fig. 9, SPX2 Relay output type wiring (NO)

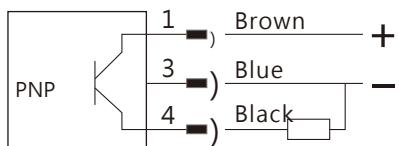


Fig. 7, SPX2 PNP output type wiring

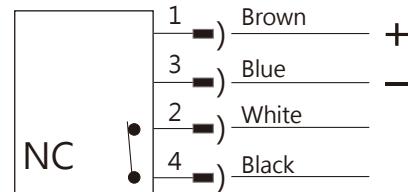


Fig. 10, SPX2 Relay output type wiring (NC)

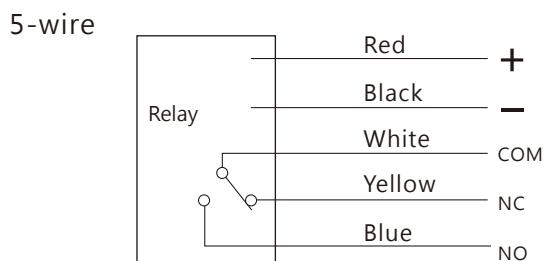
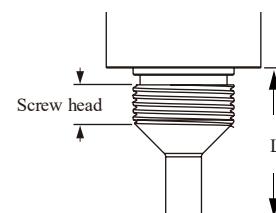


Fig. 8, SPX1 Relay output type wiring

## SCREW TABLE

Standard				
Screw	PF,BSP		PT,NPT	
	Screw head	L	Screw head	L
1/4"	8.5mm	25mm	10mm	25mm
1/2"	10.5mm	31mm	19mm	40mm
1"	16mm	36mm	20mm	40mm

Extension				
Screw	PF,BSP		PT,NPT	
	Screw head		Screw head	
1/2"	11.5mm	16mm	16mm	20mm
1"	16mm		20mm	



## ORDER INFORMATION

# SPX2

05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22
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⑤ ⑥ Model number \_\_\_\_\_

00: Standard type

## 02: Hi-temperature type

## ⑦ ⑧ Certification

00: None

## ⑨ Probe type –

E: Diameter  $\phi 38\text{mm}$ , cylindrical (Standard Type)

E: Diameter  $\phi 35\text{mm}$ , cylindrical (Standard Type)  
F: Diameter  $\phi 38\text{mm}$ , cylindrical (Extended Type)

## Certification

⑩ ⑪

12 13

14 15

### Thread item

A5· 1/2"

### 03· PF male

AB. ISO

## ⑯ Output

Output

A. NPN  
B. PNP

B: PNP  
C: Relay (NO)

- C. Relay (NO)
- D. Relay (NC)

⑯⑰⑱⑲ Length(unit:mm)

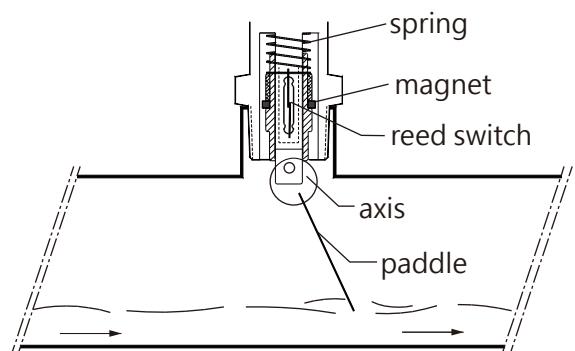
Code range	Length range
0031	31.5mm (Standard type)
0050~0200	50~200mm(Extended type)



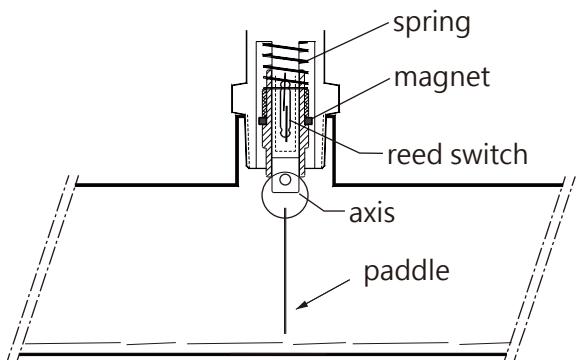
# PADDLE TYPE FLOW SWITCH

## PRINCIPLE

Flow switch can detect liquid movement in pipes. When the liquid is static or nonexistent, the spring is fully extended pulling the magnet downward and opening the switch. As flow occurs and the paddle is thrusted forward 20~30° (or more) the paddle will push the magnet upward and actuate the switch (closing the circuit). The length of paddle can be adjusted to the pipe's diameter.



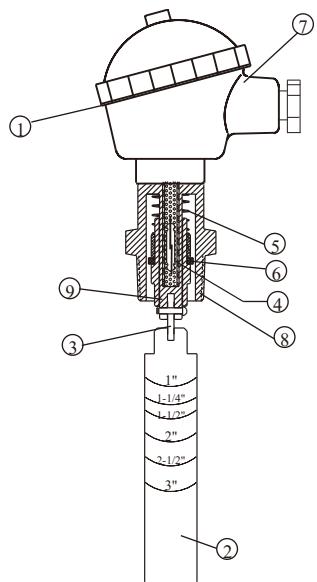
Switch on in case of liquid flowing in pipes

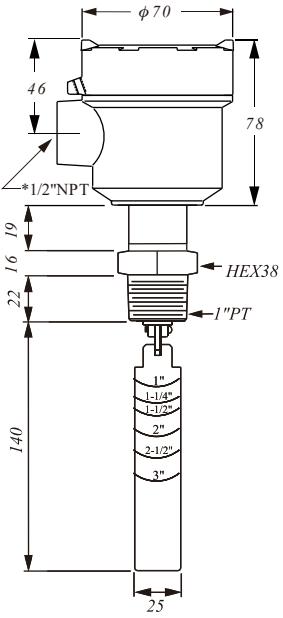
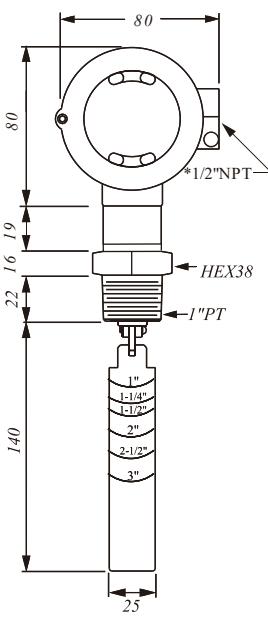
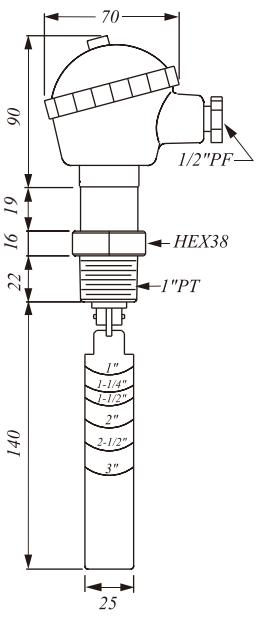


Switch off in case of no moving liquid in pipes

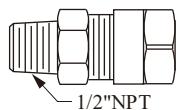
## SECTIONAL DRAWINGS

1. O-Ring
2. Paddle
3. Axis
4. Reed switch
5. Spring
6. Magnet
7. Housing
8. Screw
9. Center rod



Drawings			
Model	SF1710		
	Explosion-Proof type	Enhance type	Standard type
Housing material	Stainless steel, IP65	Aluminum Alloy, Ex d	Aluminum Alloy, IP65
Process temp.	-30 ~ 130°C	-30 ~ 150°C	-30 ~ 150°C
Wetted material	SUS304		
Operation pressure	Max.355 PSIG		
Pressure drop allowance	3 PSIG		
Set point tolerance	±25%		
Repeatability tolerance	±5%		
Contact capacity	1A,40W 230Vac / 30Vdc SPDT	1A,60W 220Vac / 200Vdc SPDT	
Certification	NEPSI Ex d IIC T4~T6 Gb	N/A	

\* Optional part



## FLOW CONTROL RANGE TABLE

Paddle Length Flow Volume Gallon/Min.	1"		1-1/2"		2"		2-1/2"		3"	
	Act.	De-Act.	Act.	De-Act.	Act.	De-Act.	Act.	De-Act.	Act.	De-Act.
1"	4.7	3.9	10.9	8.3	19.9	16.1				
1-1/4"			7.7	6.1	16.5	12.3	31.3	22.8		
1-1/2"			5.7	4.5	13.4	9.5	25.2	18.5		
2"					8.4	6.3	15.1	12.8	29.7	21.9
2-1/2"							13.9	10	20.4	15.4
3"									17.1	12.8

※ 1 Gallon=3.7854 Litter

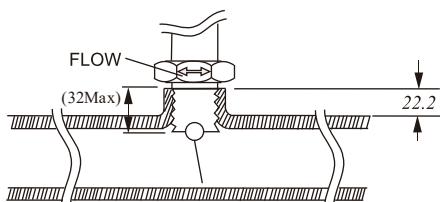
## INSTALLATION

1. The paddle length is dependent on the lowest paddle point to actuate the switch. Cut the paddle at appropriate pipe size mark or wherever desired. The minimum is 1".
2. The paddle must be at a right angle to the direction of flow
3. The FLOW mark on the screw must be parallel to the pipe.
4. Before installing the unit to a tee pipe, apply thread seal tape to the screw and then tighten.

- Not recommended for 1" or smaller NPT plastic pipes.

## CAUTION

1. The pressure and temperature ranges as shown in the catalog, must not be exceeded and also take the abrupt pressure and temperature into considerations.
2. Large sudden changes in liquid temperature and density (specific gravity) changes will influence the flow switch accuracy
3. Although highly rigid and durable, shock and vibration should be minimized.
4. Excessive fluid debris might inhibit paddle operation. Occasionally remove switch and clean off any debris.
5. Sealing electrical connections and the connection will reduce moisture damage.



## MODEL NUMBER / ORDER CODE COMPARISON TABLE / ORDER INFORMATION

Model Number	Order Code
SF1800	SFX10000-A1EAAA801
SF1710	SFX10000-A1LAAA801
	SFX1007C-A1NAAA801

## ⑦ ⑧ Certification

00: None  
7C: NEPSI-Ex d

## ⑪ Housing

Code	Description
E	Aluminum, IP 65, Only code for "00" on certification column.
L	Aluminum, Ex d, Only code for "00" on certification column.
N	Stainless steel 316, 1/2"NPT

## Connection

12 13 14 15 16 17  
Thread A8: 1" 01: PT male  
AA: JIS 07: NPT male  
AC: ANSI

## ⑯ ⑰ Material

MA: SUS 304  
MB: SUS 316

## ② Paddle length

### X: Standard