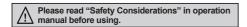


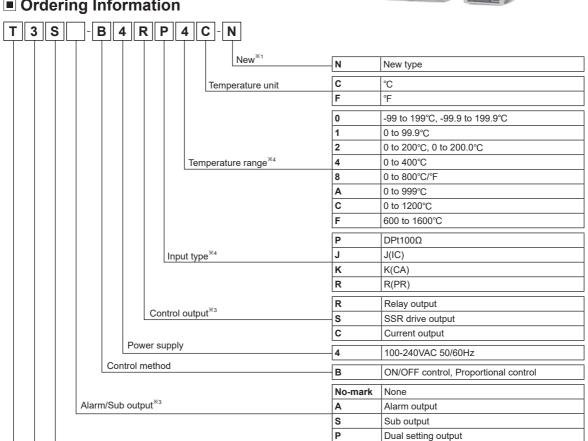
Thumbwheel Switch Setting Type Temperature Controller

Features

- Various size as DIN specifications (W48×H48, W48×H96, W72×H72, W96×H96mm)
- Various control output (Relay/SSR drive/current)
- Dual setting for simultaneous control for heater and cooler (T4LP)



Ordering Information



- X1: Name plate and connections are different from previous T3/T4 Series.
- X2: Sockets (PG-08, PS-08(N)) are sold separately.
- **%3: Output by Series**

Digit

Size

Series	T3S	ТЗН	ТЗНА	T3HS	T4M	T4MA	T4L	T4LA	T4LP
Control output	•	•	-	-	•	-	•	-	-
Control output+Alarm/Sub output	-	-	•	•	-	•	-	•	-
Dual setting output	-	-	-	-	-	-	-	-	•

s

M

Н

L

3

4

DIN W48×H48mm (8-pin plug type)^{*2}

DIN W72×H72mm

DIN W48×H96mm

DIN W96×H96mm

Temperature Controller

999 (3-digit)

9999 (4-digit)



X4: Input type and temperature range by Series

Input	type		Series Model	T3S	ТЗН	ТЗНА	T3HS	T4M T4MA	T4L T4LA	T4LP
		0 to 400°C	4	•	•	•	•	•	•	•
, n	L((OA)	0 to 800°C	8	•	•	•	-	•	•	•
ble	K(CA)	0 to 999°C	Α	 -	•	•	-	 -	-	-
Thermocouples		0 to 1200°C	С	 -	-	-	-	•	•	•
) ŭ		0 to 200°C	2	•	-	-	-	 -	-	-
her	J(IC)	0 to 400°C	4	•	•	•	•	•	•	•
-		0 to 800°F	8	 -	•	-	-	 -	-	-
	R(PR)	600 to 1600°C	F	[-	-	-	-	•	•	•
		-99.9 to 199.9°C	0	[-	-	-	-	•	•	-
		-99 to 199°C	0	 -	•	•	-	-	-	-
DTD	RTD DPt 100Ω	0 to 99.9°C	1	•	•	-	-	 -	-	-
KID		0 to 200.0°C	2	 -	-	-	-	-	-	•
		0 to 200°C	2	•	-	-	-	 -	-	-
		0 to 400°C	4	•	•	•	•	•	•	•

XPlease contact us for temperature unit °F model.

Specifications

Series		T3S	ТЗН	ТЗНА	T3HS	T4M	T4MA	T4L	T4LA	T4LP	
Power supp	ly	100-240VAC~	100-240VAC~ 50/60Hz								
Allowable vo	oltage range	90 to 110% of i	ated volta	ge							
Power cons	umption	Max. 5VA									
Display met	isplay method 7-segment (red) LED method										
Character siz	haracter size (W×H) 3.8×7.6mm 6.0×10.0mm 8.0×14.2mm										
Input type	RTD	DPt100Ω (Allowable line resistance max.5Ω per a wire)									
liiput type	TC	K(CA), J(IC)			K(CA), J(IC), R(PR)						
Display	Display RTD •At room temperature (23°C ± 5°C): (PV ± 0.5% or ±1°C, select the higher one) ± 1-digit										
accuracy*1	TC	●Out of room to	•	,			•	,	•		
Control	Relay	OUT1: 250VA	\sim 5A, 30\	/DC== 5A,	1c, OUT2:	250 VAC ~ 2	2A, 30VDC	== 2A, 1c ^{×2}	2		
output	SSR	Max. 12VDC==±2V 20mA									
output	Current	DC4-20mA (res	sistive load	max. 5000	2)						
Alarm/Sub/ Dual setting	output			250VAC~	2A1c	_	250VAC~ 2A 1a	_	250VAC~	~ 2A 1c	
Sampling pe	eriod	100ms									
Control met	hod	ON/OFF, Propo	ortional cor	ntrol		,					
Hysteresis		F.S. 0.5% F.S. 0.2 to 3% variable									
Proportiona	band	F.S. 3%	F.S. 1 to 1	0% variabl	е						
Proportiona	l cycle	20 sec									
RESET rang	ge	F.S3 to 3% v	ariable								
Relay life	Mechanical	Over 5,000,000	times								
cycle	Electrical	OUT1: Over 10	0,000 time	es, OUT2: 0	Over 200,00	00 times					
Dielectric st	rength	2,000VAC 50/6	0Hz for 1n	nin (betwee	n input tern	ninal and po	ower termin	ıal)			
Vibration		0.75mm amplit	ude at freq	uency of 1	0 to 55Hz (1	for 1 min) in	each X, Y,	Z direction	for 2 hour	s	
Insulation re	sistance	Over 100MΩ (a	at 500VDC	megger)							
Noise immu	nity	Square-wave no	oise by nois	e simulator	(pulse width	1μs) ±2kV	R-phase an	d S-phase			
Memory rete	ention	Approx. 10 year	irs (when ບ	sing non-v	olatile semi	conductor n	nemory typ	e)			
Ambient temperature temperatur											
ment	Ambient humidity	35 to 85% RH,	Storage: 3	55 to 85% F	RH						
Weight ^{※3} Approx. 135g Approx. 239g Approx. 246g (approx. 95g) (approx. 176g) (approx. 180g)					Approx. 310g (approx. 222g)						

X1: In case of the T3S Series and the decimal point display models

At room temperature (23°C±5°C): (PV ±0.5% or ±2°C, select the higher one)±1-digit

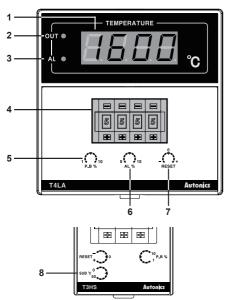
Out of room temperature range: (PV ±0.5% or ±3°C, select the higher one)±1-digit

X2: Dual setting output of the T4LP is fixed as relay output and, it is also available as alarm output.

X3: The weight includes packaging. The weight in parenthesis is for unit only.

XEnvironment resistance is rated at no freezing or condensation.

Unit Description



1. Present temperature (PV) display

It displays present temperature.

2. Control output (OUT) indicator It turns ON when control output is ON.

XIn case of the T3S, the upper DOT of last digit flashes.



3. Alarm output (AL) indicator

It turns ON when alarm output is ON. (only for alarm output model) In case of the sub output model (T3HS), the sub (SUB) indicator turns ON when sub output is ON.

4. Set value (SV) thumbwheel switch

Switch for setting temperature.

(-) button: Decreases number, (+) button: Increases number

If the setting is out of the temperature range of temperature sensor, the present temperature (PV) display part flashes $5 \, \text{LE} \, \text{c}$ and the present value in turn.

XThe models which temperature range is 0 (-99.9 to 199.9°C, -99 to 199°C) of temperature sensor DPt100Ω are only set 1↔0↔ (-).

XThe dual setting output model (T4LP) has two thumbwheel switches.



LO SET (low set output) heating control, HI SET (high set output): cooling control

5. Hysteresis/Proportional width volume switch (except T3S)

ON/OFF control: Setting for hysteresis. [Setting range] F.S. 0.2 to 3% (For T3S, F.S. 0.5% fixed)

Proportional control: Setting for proportional width. [Setting range] F.S. 1 to 10% (For T3S, F.S. 3% fixed) Proportional cycle: 20 sec fixed

6. Alarm output value volume switch (only for alarm output model)

It sets alarm output value. [Setting range] F.S. 0 to 10%

7. RESET volume switch

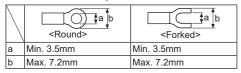
In case of proportional control, it sets offset. [Setting range] F.S. -3 to 3%

8. Temperature setting of sub output volume switch (only for T3HS)

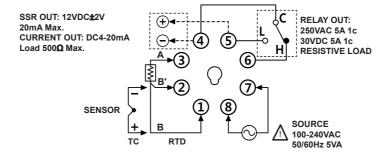
It sets temperature of the sub output. This output operates as deviation low-limit alarm based on the set sub-output temperature (SV). Setting range: 0 to 50° C

Connections

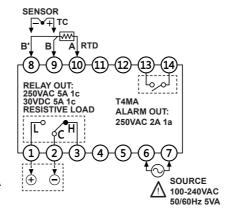
XUse teminals of size specified below.



T3S

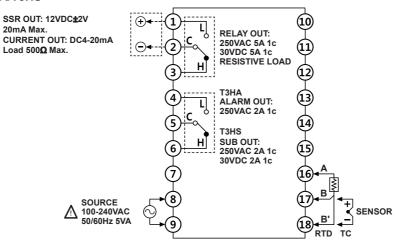


• T4M/T4MA

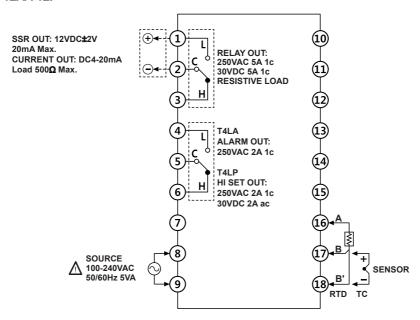


SSR OUT: 12VDC±2V 20mA Max. CURRENT OUT: DC4-20mA Load 500Ω Max.

■ T3H/T3HA/T3HS

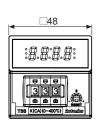


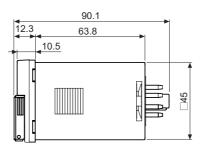
● T4L/T4LA/T4LP



Dimensions

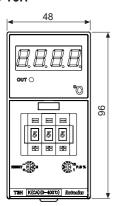
T3S

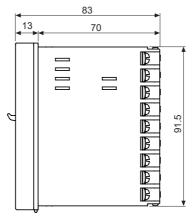




(unit: mm)

● T3H

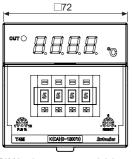


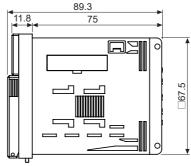


XT3HA, alarm output model, has the alarm output value volume switch.

XT3HS, sub output model, has the temperature setting of sub output volume switch.

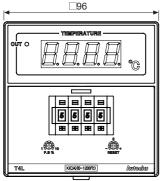
● T4M

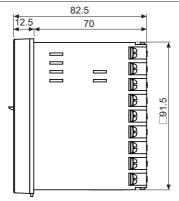




XT4MA, alarm output model, has the alarm output value volume switch.



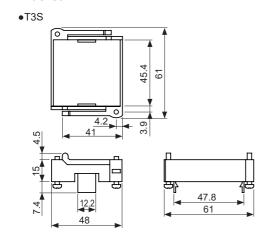




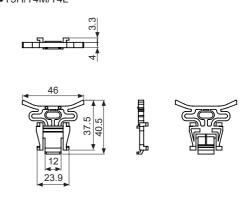
**T4LA, alarm output model, has the alarm output value volume switch.

XT4LP, dual setting output model, has the two thumbwheel switches.

Bracket

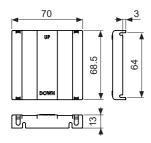


●T3H/T4M/T4L

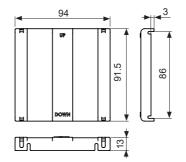


Terminal cover (sold separately)

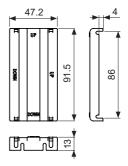




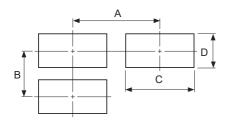
•RLA-COVER (96×96mm)



•RHA-COVER (48×96mm)



●Panel cut-out



Series Size	A	В	С	D
T3S	Min. 65	Min. 65	45⁺₀⁰	45*0.8
T3H	Min. 65	Min. 115	45⁺₀.6	92+0.8
T4M	Min. 90	Min. 90	68+0.7	68+0.7
T4L	Min. 115	Min. 115	92*0.8	92+0.8

Function

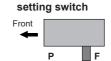
1. Control method

1)ON/OFF control

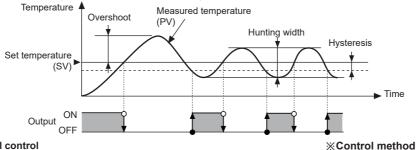
Comparing the present measured temperature and the set temperature, the temperature controller turns ON/OFF of the load power. Interval between ON and OFF of control output is set by the set hysteresis. When hysteresis of control output is too narrow, hunting (overshoot, chattering) may occur by external noise.

[Setting range of Hysteresis] F.S. 0.2 to 3%

(In case of T3S, F.S. 0.5% fixed)



XControl method



Offset

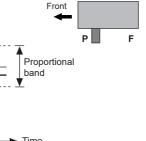
2)Proportional control

Temperature A

Proportional control has control output which is proportional to deviation from the present temperature to the set temperature in the proportional band to the set temperature.

Measured temperature

(PV)



setting switch

Set temperature (SV) Time **XT**: Proportional band is fixed as 20 sec. ON Output OFF

It is available to control without overshoot or hunting comparing ON/OFF control but it may cause offset. Correct the offset with the RESET volume switch.

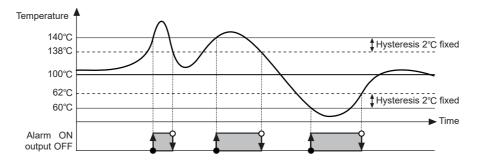
[Setting range of Proportional band] F.S. 1 to 10% (In case of T3S, F.S. 3% fixed) [Setting range of RESET] F.S. -3 to 3%

2. Alarm output

Alarm temperature is applied to the high/low-limit based on the set temperature. Alarm output operates deviation high/low-limit. Setting range of Alarm temperature: F.S. 0 to 10%

E.g.) When F.S. is 400°C and max. alarm temperature (F.S. 10%) is 40°C.

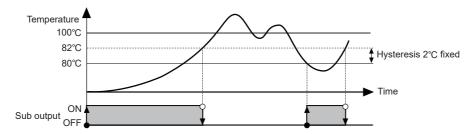
When the set temperature is set as 100°C, alarm output operation range is 140°C to 60°C.



3. Sub output (Only for T3HS)

Only the T3HS model has sub output. This output operates as deviation low-limit alarm. [Setting range of Sub output]: 0 to 50°C

E.g.)Set temperature is set as 100°C and sub-output is set as 20°C



4. Dual setting output (Only for T4LP)

Only the T4LP model has dual setting output.

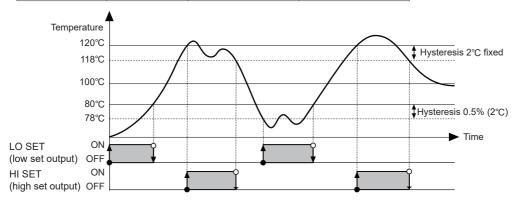
-LO SET (low set output: ON/OFF control (Hysteresis: F.S. 0.2 to 3%),

Proportional control (Proportional band: F.S. 1 to 10%)

-HI SET (high set output): Absolute value high-limit alarm output (Hysteresis: 2°C fixed)

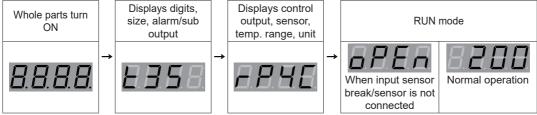
E.g.)T4LP, temperature sensor: DPt100, temperature range: 0 to 400°C

Туре	Set temperature	Output	Hysteresis
LO SET (low set output)	80°C	ON/OFF control	0.5% (400×0.5%=2°C)
HI SET (High set output)	120°C	Absolute value high-limit alarm output	2°C (fixed)



Display When Power Is ON

When power is supplied, whole display parts turn ON for 1 sec. It displays model type (digits, size, alarm/sub output and control output, sensor, temp. range, unit). Afterward, it returns to RUN mode.

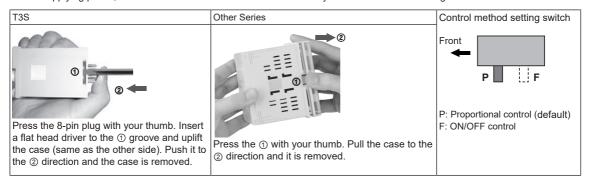


When input sensor break/sensor is not connected, it displays $[P^{En}]$. In case of normal operation, it displays the present input temperature and controls temperature.

XDuring displaying model type, control output does not operate.

■ Control Method (ON/OFF, Proportional Control) Setting

Before supplying power, remove the case and set the control method by the control method setting switch.



■ Error Display and Output Operation

•: ON o: OFF

Display	Description	W.4		l	Dual output	Troubleshooting
oPEn	Flashes when a temperature sensor is broken or not connected.	0	•	0	•	Check the status of the temperature sensor. When the sensor is connected correctly, it is clear.
нннн	Flashes when the measured input value is higher than the temperature range of the sensor.	0	•	0	•	When the measured temperature is within the temperature range of the sensor, it is
LLLL	Flashes when the measured input value is lower than the temperature range of the sensor.	•	•	•	0	clear.
5 u.E r *2	Flashes with the present value when the set value is out of the temperature range of the sensor.	0	0	0	0	The set value should be within the temperature range of the sensor.

X1: T4LP (Dual setting output) is the single output. X2: When 5 և E r and բ PE ո / HHHH /L L L L occur at the same time, 5 և E r and բ PE ո / HHHH /L L L L flash in turn and all output turns OFF.