

## **Features**

- · Limit switch for bulk solids
- · Device with pipe extension
- No calibration: easy commissioning (plug and play)
- Insensitive to build-up: maintenance-free operation
- · No mechanically moving parts: no wear, long operating life
- Sensor material stainless steel: hardly any abrasion even with building materials
- · Insensitive to external vibration and flow noises

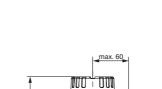
#### **Function**

The device is a robust level limit switch for silos with finegrained or coarse-grained, non-fluidised bulk solids.

The various designs means the device has a wide range of applications. Certificates are also available for use in dust incendive hazard areas.

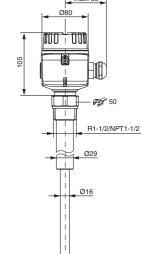
Typical applications:

cereals, coffee beans, sugar, animal feed, rice, detergents, dye powder, chalk, gypsum, cement, sand, plastic granules



151

**Assembly** 







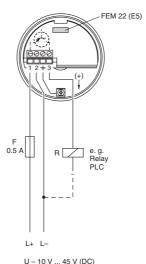
R1/NPT1-1/4



### Connection

Connection FEM 22 (E5) 3-wire DC connection (example)

- preferably for use with memory programmable controls (PLC),
   DI modules as per EN 61131-2
- positive signal at the electronics switch output (PNP)
- Output blocked at level limit.



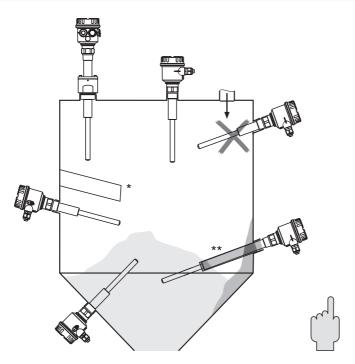
Other connection types see section electrical connection.



- Cao
070477
44
or tool to oto
20.01
40 000 040
000000

Installation conditions	
Installation position	see section mounting position
Process conditions	
Process temperature	-40 150 °C (-40 302 °F)
Medium pressure limits	-1 25 bar max. working pressure 25 bar, burst pressure 100 bar
Thermal shock resistance	max. 120 K
State of aggregation	solids
Solid contents	≤ Ø25 mm
Bulk density	≥ 200 g/l, not fluidised
Ambient conditions	
Ambient temperature	-40 70 °C (-40 158 °F)
Storage temperature	-40 85 °C (-40 185 °F)
Mechanical specifications	
Degree of protection	IP66/IP67, NEMA 4X
Connection	gland M20 thread G1/2, NPT1/2
Material	F16 housing: PTB-FR, cover with transparent glass made of PA12, EPDM cover seal F18 housing: aluminum EN-AC-AlSi10Mg, plastic coated cover seal: EPDM process connections, sensor: stainless steel 1.4435/316L
Mass	device with F16 housing, electronic insert FEM24 (WA) and R1 thread:  - 500 mm (20 inch) = approx. 1.3 kg  - 1000 mm (40 inch) = approx. 2.0 kg  - 1500 mm (60 inch) = approx. 2.6 kg
Dimensions	max. Ø85 mm (3.3 inch), length 160 mm (6.3 inch) + L L = 500 mm, 1500 mm, 20 inch, 40 inch, 60 inch
Process connection	thread R1, R1-1/2 acc. to DIN 2999 thread 1-1/4 - 11-1/2 NPT, 1-1/2 - 11-1/2 NPT acc. to ANSI B 1.20.1
Data for application in connection with hazardous areas	
EC-Type Examination Certificate	KEMA 06 ATEX 0055
Group, category, type of protection	(Ex) II 1/3D Ex ta/tc IIIC T170°C Da/Dc
Directive conformity	
Directive 2014/34/EU	EN 60079-0:2012 , EN 60079-31:2009
International approvals	
IECEx approval	IECEx DEK 11.0068
Approved for	Ex ta/tc IIIC T170°C Da/Dc
General information	
Supplementary documentation	technical information (TI) manuals, brief instructions (BA, KA) instruction manuals (SI)
Supplementary information	EC-Type Examination Certificate, Statement of Conformity, Declaration of Conformity, Attestation of Conformity and instructions have to be observed where applicable. For information see www.pepperl-fuchs.com.
Accessories	
Optional accessories	LVL-Z200 sliding sleeve for pressurized container [Fett]LVL-Z201 sliding sleeve for pressurized container LVL-Z202 sliding sleeve for unpressurized container LVL-Z203 sliding sleeve for unpressurized container

# **Mounting position**



- Horizontal installation/vertical installation

  \* with protective cover (to be provided by customer)

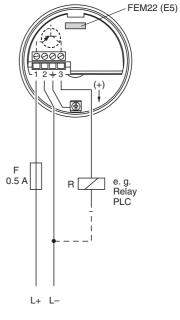
  \*\* with protecting tube (to be provided by customer)

## **Electrical connection**

### Electronic insert FEM22 (E5)

Three-wire DC connection

- preferred in conjunction with programmable logic controllers (PLC),
   DI modules as per EN 61131-2
- positive signal at electronics switch output (PNP)
- · Output blocked at level limit.

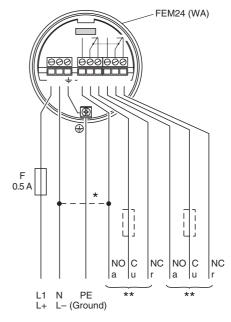


U ... 10 V ... 45 V (DC)

## Electronic insert FEM24 (WA)

Universal current connection with relay output

- Power supply:
  - Please note the different voltage ranges for AC and DC.
- When connecting a device with high inductance, provide a spark arrester to protect the relay contact.
  - A fine-wire fuse (depending on the load connected) protects the relay contact in the event of a short-circuit. Both relay contacts switch simultaneously.
  - DPDT (double pole double throw)
- \* When jumpered, the relay output works with NPN logic.
- \*\* see "Connectable load"



 $U \approx 19~V~...~253~V~(AC)~~U = 19~V~...~55~V~(DC)$ 

# **Type Code**

This overview does not mark options which are mutually exclusive.

Option with \* = on request/in preparation.

Device	Device	
LVL	Vibration limit switch	

Design	
B2	Device with pipe extension

Process connection	
N3	Thread NPT1-1/4, ANSI, 1.4435/316L
N5	Thread NPT1-1/2, ANSI, 1.4435/316L
R3	Thread R1, DIN 2999, 1.4435/316L
R5	Thread R1-1/2, DIN 2999, 1.4435/316L
XX	Special version

Senso	Sensor length	
2	500 mm	
3	1000 mm	
4	1500 mm	
6	20 inch	
7	40 inch	
8	60 inch	

Housi	Housing, cable entrance	
A6	Aluminium housing F18, IP66/IP67, NEMA 4X, cable gland M20	
A7	Aluminium housing F18, IP66/IP67, NEMA 4X, thread NPT3/4	
A8	Aluminium housing F18, IP66/IP67, NEMA 4X, thread G1/2	
C2	Polyester housing F16, IP66/IP67, NEMA 4X, cable gland M20	
Q3	Polyester housing F16, IP66/IP67, NEMA 4X, thread NPT1/2	
P4	Polyester housing F16, IP66/IP67, NEMA 4X, thread G1/2A	

Electrical output	
E5	FEM22, 3-wire, PNP, 10 V DC 45 V DC
WA	FEM24, relay, DPDT, 19 V AC 253 V AC, 19 V DC 55 V DC

Additi	Additional equipment	
Α	Basic version	

Appro	Approval	
NA	Version for non-hazardous area	
CU	CSA General Purpose, CSA C US	
EX	ATEX II 1/3D Ex ta/tc IIIC T170°C Da/Dc	
IK	IECEx Ex ta/tc IIIC T170°C Da/Dc	